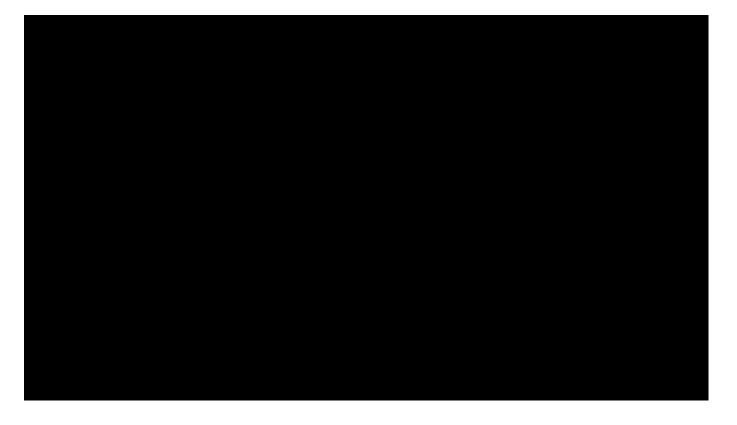


Welcome











We invest in environmentally friendly processes



"Green is how we think, AND green is how we act."





Our Environmental Goals



Our Environmental Goals





System & Effectiveness

Our goals:

- Comprehensible and transparent environmental protection.
- Environmental responsibility is an integral part of everything we undertake to create value for people.



Climate protection

Our goals:

- 100% climate neutrality in our locations.
- We reduce to 50% our directly influenced Emissions¹ from upstream and downstream processes.

Environmental Goals 2030



Resource & Nature Conservation

Our goals:

- · We reduce, substitute and eliminate hazardous substances.
- · We increase the recyclability and optimal recycling content of our products.
- · We completely accept the return of our products and packaging at the end of life.

¹ Base year FY 21



Building an awareness of responsibility



Our goals up until 2030:

- 100 % climate neutrality across all sites around the world
 - 50 % reduction in directly controllable emissions¹ from upstream and downstream processes

¹Base year FY 21



Our Successes

Transparency



Systematic determination and reduction of CO₂ eq emissions

our Locations (Scope 1+2)



our Suppliers (Scope 3)



our Products
(Product Carbon Footprint)



Reduction of our CO₂ eq emissions



our locations (Scope 1+2)

- Expansion of renewable energies
 - New biogas plant in Espelkamp in direct vicinity to the production
 - New PV field in Espelkamp in direct vicinity to the production
 - New PV plant India
- Energy-efficient renovation of buildings
 - Location in France
- Expansion of the purchase of renewable energy
 - Location in China



Reduction of our CO₂ eq emissions in Germany





Reduction of our global CO₂ eq emissions





Reduction of our CO₂ eq emissions (Scope 3)



our Supplier (Scope 3)

- Targets launched
- Determination of Corporate Carbon Footprint Emission started
- First steps:
 - Cover 90% of purchasing volume by the end of FY
 - Define reduction plans with suppliers



Reduction of our CO₂ eq emissions (Products)



- Transparency: Product Carbon Footprint
 - SPS 23: 100 PCFs presented via DPP
 - HMI 24: 500-1000
 - SPS 24: t.bd.
- Packaging
 - Saving of packaging material 6 t CO2 per year
 - Optimizing packaging sizes 16 t CO2 per year
 - Material change to recycled plastic 276 t CO2 per year
- CO₂ reduced materials
 - Demonstrator successfully presented at SPS
 - Product Launch in preperation
- Enabling CO₂ reduction technologies
 - All electric society
 - Hydrogen industry
 - Focus topic for tommorrow





Thank you!